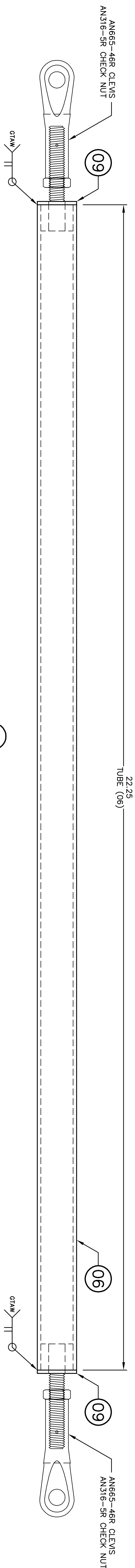
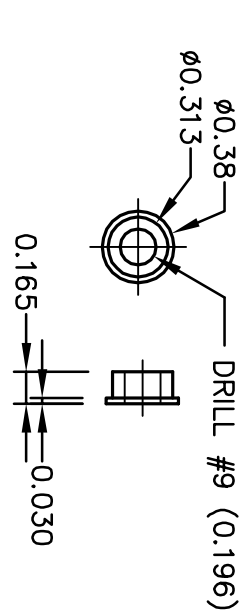


- NOTES
1. REMOVE ALL BURRS AND BREAK SHARP EDGES.
 2. WELDING OF 304 STAINLESS STEEL TO BE COMPLETED BY GTAW METHOD TO AMS2685C. WELDING ROD SHALL CONFORM TO ER308L OR EQUIVALENT.
 3. THOROUGHLY DEGREASE, EPOXY PRIME AND POLYURETHANE PAINT ALL PARTS AFTER WELDING. ALTERNATE: THOROUGHLY DEGREASE AND POWDER COAT ALL PARTS AFTER WELDING. DO NOT PAINT/POWDER COAT THREADED RODS. ASSEMBLE HARDWARE AFTER PAINT/POWDER COAT.

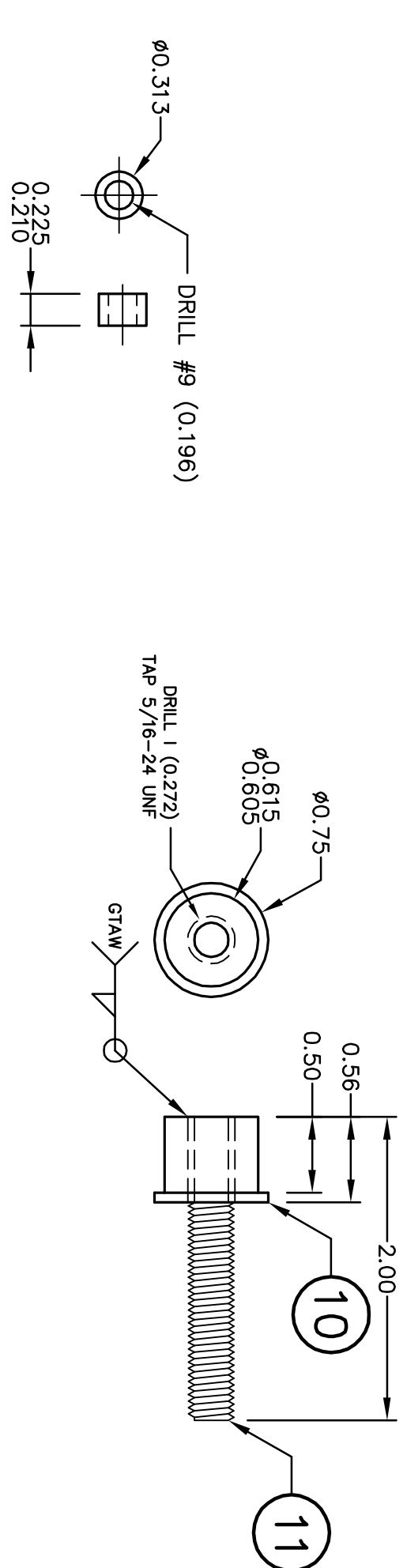
14 BUSHING



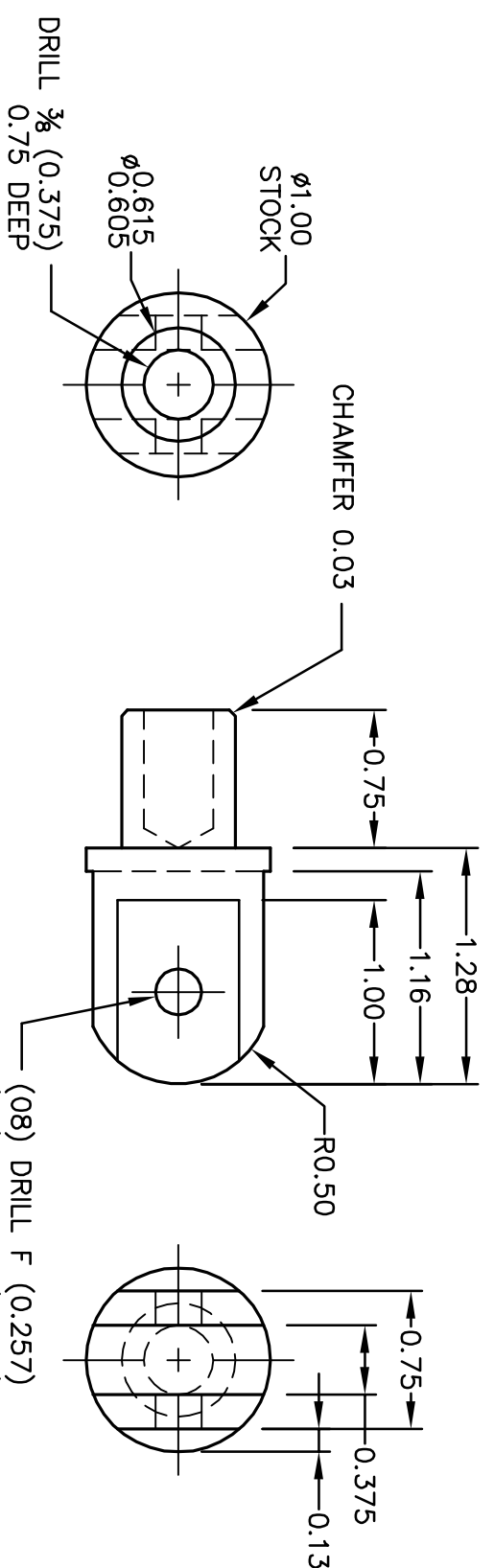
03 DRAG LINK



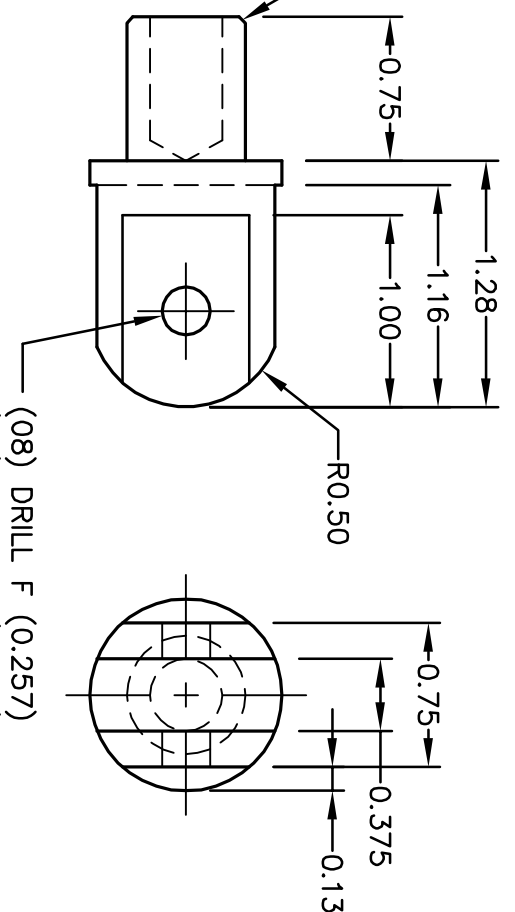
12 BUSHING



13 BUSHING



09 THREADED ROD END



08 FITTING

07 AND 08 IDENTICAL EXCEPT FOR HOLE AS NOTED

QTY	QTY	QTY	QTY	PART NO.	ITEM	DESCRIPTION	MATERIAL	MATERIAL SPEC	STOCK SIZE
2	1	1	1	AN315-SR	CHECK NUT				
2	1	1	1	AN665-46R	CLEVIS ROD END				
				100635-14	14 BUSHING		304 STAINLESS STEEL	ASTM A479	Ø0.625 ROD
				100635-13	13 BUSHING		BRASS	ASTM B927	Ø0.313 ROD
				100635-12	12 BUSHING		BRASS	ASTM B927	Ø0.375 ROD
				100635-11	11 THREADED ROD		304 STAINLESS STEEL	ASTM F993	5/16-24 THREADED ROD
				100635-10	10 THREADED BUSHING		304 STAINLESS STEEL	ASTM A479	Ø0.75 ROD
				100635-09	09 THREADED ROD END		304 STAINLESS STEEL	ASTM A479	Ø1.0 ROD
				100635-08	08 FITTING		304 STAINLESS STEEL	ASTM A479	Ø1.0 ROD
				100635-07	07 FITTING		304 STAINLESS STEEL	ASTM A479	Ø1.0 ROD
				100635-06	06 TUBE		304 STAINLESS STEEL	ASTM A269	Ø0.75 X 0.065 RND. TUBE
				100635-05	05 TUBE		304 STAINLESS STEEL	ASTM A269	Ø0.75 X 0.065 RND. TUBE
				100635-04	04 TUBE		304 STAINLESS STEEL	ASTM A269	Ø0.75 X 0.065 RND. TUBE
				100635-03	03 DRAG LINK		304 STAINLESS STEEL	ASTM A269	Ø0.75 X 0.065 RND. TUBE
				100635-02	02 AFT STRUT				
				100635-01	01 FORWARD STRUT				

APPROVALS	DATE	LIST OF MATERIALS
DRAWN: JEFF CLARKE	18 DEC 2014	
CHECKED: JASON REKVE	18 DEC 2014	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ON: DECIMALS ±0.010 ANGLES ±1/2° XXX ±0.03 XX ±0.1		
BELL 205, 212, 214, 412 SERIES QUICK RELEASE MOUNTING PROVISIONS STRUT FABRICATION		
SCALE 1 : 1	DWG. SIZE	REV.
SHEET 1 OF 1	A1	100635 0